



#7/translation
Hawkins
3/3/03
PATENT APPLICATION

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of

Docket No: Q67325

Yasuyoshi SERIZAWA, et al.

Appln. No.: 09/989,373

Group Art Unit: 2832

Confirmation No.: 1474

Examiner: Jennifer A. Paker

Filed: November 21, 2001

For: MULTI-STAGE CLICK SWITCH

SUBMISSION OF VERIFIED ENGLISH TRANSLATION OF PRIORITY DOCUMENT

Commissioner for Patents
Washington, D.C. 20231

Sir:

Submitted herewith is a Verified English Translation of the Japanese priority document
No P2000-371760, with signed verification of same. It is respectfully submitted that Applicants
have perfected priority.

Respectfully submitted,

Brian W. Hannon
Registration No. 32,778

SUGHRUE MION, PLLC
Telephone: (202) 293-7060
Facsimile: (202) 293-7860

WASHINGTON OFFICE



23373

PATENT TRADEMARK OFFICE

Date: February 12, 2003

RECEIVED
FEB 19 2003
TECHNOLOGY CENTER 2800



PATENT OFFICE

Japanese Government

This is to certify that the annexed is a true copy of the following application as filed with this Office.

Date of Application: December 6, 2000
Application Number: Patent 2000 - 371760
Applicant(s): YAZAKI CORPORATION

RECEIVED
FEB 19 2003
TECHNOLOGY CENTER 2800

November 26, 2001

Commissioner,
Patent Office: Kozo Oikawa (Seal)

Issuance No. 2001-3102419

[Document Name]	Patent Application
[Reference No.]	P- 36169
[Date of Filing]	December 6, 2000
[Addressee]	Commissioner, Patent Office Esq.
[Intl. Patent Classification]	H01H 23/30
[Inventor]	
[Address or Residence]	c/o Yazaki Corporarion, 1500, Mishuku, Susono-shi, Shizuoka
[Name]	Yasuyoshi Serizawa
[Inventor]	
[Address or Residence]	c/o Yazaki Corporarion, 1500, Mishuku, Susono-shi, Shizuoka
[Name]	Minoru Kubota
[Applicant for Patent]	
[Identification No.]	000006895
[Name or Appellation]	YAZAKI CORPORATION
[Agent]	
[Identification No.]	100105647
[Attorney]	
[Name or Appellation]	Shohei Oguri
[Phone No.]	03-5561-3990
[Selected Agent]	
[Identification No.]	100105474
[Attorney]	
[Name or Appellation]	Hironori Honda

[Phone No.] 03-5561-3990

[Selected Agent]

[Identification No.] 100108589

[Attorney]

[Name or Appellation] Toshimitsu Ichikawa

[Phone No.] 03-5561-3990

[Selected Agent]

[Identification No.] 100115107

[Attorney]

[Name or Appellation] Takeshi Takamatsu

[Phone No.] 03-5561-3990

[Selected Agent]

[Identification No.] 100090343

[Attorney]

[Name or Appellation] Yuriko Kuriu

[Phone No.] 03-5561-3990

[Indication of Fee]

[Deposit Account Number] 092740

[Amount] 21,000 Yen

[List of Filed Documents]

[Filed Document Name] Specification 1

[Filed Document Name] Drawing 1

[Filed Document Name] Abstract 1

[General Power of Attorney No.] 0002922

[Designation of Document] Specification

[Title of the Invention] MULTI-STAGE CLICK SWITCH

[Claims]

[Claim1] A multi-stage click switch comprising a housing, a plurality of forwardly and backwardly-movable pressing portions provided on a reverse surface of an operating knob displaceably mounted on said housing, a contact circuit member having a plurality of switch contact portions disposed in opposed relation to said pressing portions, respectively, a rubber switch member provided between said contact circuit member and said pressing portions, and a plurality of rubber contact portions which are formed on said rubber switch member, and can sequentially close and open said switch contact portions in a multi-stage manner in accordance with the forward and backward movement of said pressing portions; characterized in that:

each of said rubber contact portions produces a suitable click feeling by a resilient force, produced by elastic deformation of said rubber contact portion during forward movement of said operating portion, at the time of operating said operating knob, and a conductive piece is provided on an inner side of each of said rubber contact portions in opposed relation to said switch contact portion; and

each of said rubber contact portions, other than those rubber contact portions for effecting the final-stage switching

operation, has overstroke means by which after its conductive piece contacts the opposing switch contact portion, said rubber contact portion allows the forward movement of said pressing portion because of its elastic deformation of a low resilient force, not producing a click feeling, until the final-stage switching operation is completed.

[Claim 2] A multi-stage click switch according to claim 1, characterized in that said operating knob is pivotally mounted on said housing, and the plurality of pressing portions are formed on and project from the reverse surface of said operating knob at pivotally-moving opposite end portions thereof.

[Detailed Description of the Invention]

[0001]

[Technical Field to which the Invention Belongs]

This invention relates to an improved multi-stage click switch which produces a suitable click feeling in a multi-stage manner when operating an operation knob.

[0002]

[Prior Art]

As shown in Figs. 9 and 10, one example of conventional switches for controlling the operation of various electric equipments (such as a power window mechanism), mounted, for example, on a door trim of a car door, is a two-stage click switch 1 which produces a suitable click feeling when pivotally operating an operating knob 11.

[0003]

This two-stage click switch 1 is disclosed in Japanese Patent No. 2792571, and comprises a housing 2, a pair of pressing members 10 and 12 forwardly and backwardly-movably mounted on the housing 2 in spaced relation to each other, the operating knob 11 for moving the pressing members 10 and 12 downward, a contact circuit member 3, which is mounted on the housing 2 in opposed relation to the pressing members 10 and 12 and the operating knob 11, and has two pairs of contact portions 14a, 14b and 16a, 16b each pair of which are disposed in opposed relation to a respective one of the pressing members 10 and 12, and a rubber switch member 9 provided between the contact circuit member 3 and the pressing members 8 and 10.

[0004]

The rubber switch member 9 has two pairs of rubber contact portions 5a, 5b and 7a, 7b each pair of which can sequentially close and open the corresponding pair of contact portions 14a and 14b (16a and 16b) upon forward and backward movement of the corresponding pressing member 8, 10. A pair of conductive pieces 6a and 6b (8a and 8b) are provided within each pair of rubber contact portions 5a and 5b (7a and 7b), respectively, in opposed relation to the contact portions 14a and 14b (16a and 16b). The distance L_1 between the conductive piece 6a, 8a and the contact portion 14a, 16a is smaller than the distance L_2 between the other conductive piece 6b, 8b and the contact

portion 14b, 16b ($L_1 < L_2$).

[0005]

The rubber contact portion 5a, 7a, after pressed into contact with the contact portion 14a, 16a, can still advance a small distance, and the rubber contact portion 5a, 7a of the overstroke type can absorb an operating stroke difference due to the distances L_1 and L_2 . Namely, the rubber contact portion 5a, 7a includes two-stage operating means 19 which is operable in a two-stage manner while absorbing the operating stroke difference.

[0006]

The operating knob 11 is pivotally supported on a pair of support shafts 2a and 2a formed on the housing 2, and this operating knob, when pivotally moved in a clockwise direction (Fig. 9), advances the pressing member 12, thereby moving a window glass pane upward, and when this operating knob is pivotally moved in a counterclockwise direction, it advances the pressing member 10, thereby moving the window glass pane downward.

[0007]

For example, when the operating knob 11 is pivotally moved in the clockwise direction (Fig. 9), the pressing member 12 advances downward to descend the rubber contact portions 7a and 7b. In this descending operation, the conductive piece 8a is first pressed into contact with the manually-ascending

contact portion 16a to achieve a first-stage operating condition, thereby rendering this contact portion into a conducting state. When this condition is maintained, the window glass pane is ascending.

Then, when the operating knob 11 is returned to its initial position, the conductive piece 8a moves upward apart from the contact portion, so that the window glass pane ceases to ascend. Alternatively, when the operating knob 11 is further pivotally moved through a predetermined angle in the clockwise direction, the rubber contact portion 7a, serving as the two-stage operating means 19, is further flexed after the above press contact, thereby absorbing the stroke difference, so that the rubber contact portion 7b continues to descend, and the conductive piece 8b is pressed into contact with the automatically-ascending contact portion 16b to achieve a second-stage operating condition, and the window glass pane automatically moves upward to an upper limit.

[0008]

In the case of the switch thus operable in a two-stage manner, unless a click feeling, capable of detecting the operating condition of each stage, is provided, an operation error is incurred.

Therefore, the operating knob 11 is provided with a click producing mechanism 18 which comprises a compression spring 15 and a pin 13 which are provided in a mounting hole provided

at a central portion of the operating knob. A suitable click feeling can be obtained by the friction between the pressing pin 13 and a V-shaped receiving groove 17. Each of the rubber contact portions 5a, 5b, 7a and 7b has a generally bowl-shaped cross-section, and is of the clickless type so as to be elastically deformed without affecting a click feeling produced by the click producing mechanism 18.

[0009]

[Problems that the Invention is to Solve]

However, the pressing pin 13 and the compression spring 15 of the click producing mechanism 18 are contained in the operating knob 11, and therefore the height dimension of the operating knob 11 increases.

Therefore, the pressing member 10, 12 for transmitting the pressing force need to be provided between the rubber contact portions 5a and 5b (7a, 7b) and a rubber switch pressing portion 11a, 11b.

[0010]

Therefore, the number of the component parts of the two-stage click switch 1 increases because of the component parts of the click producing mechanism 18 and the pressing members 10 and 12, and there was encountered a problem that the time and labor, required for the assembling operation, increased, so that the production cost was increased.

And besides, the two-stage click switch 1 makes it

difficult to form the whole of the unit into a compact design (for example, a space-saving design when it is mounted on a car).

[0011]

It is therefore an object of this invention to solve the above problems, and more specifically to provide a multi-stage click switch in which the number of component parts is reduced, and a compact design can be achieved, and this click switch is inexpensive and highly reliable.

[0012]

[Means for Solving the Problems]

The above object of the present invention has been achieved by a multi-stage click switch comprising a housing, a plurality of forwardly and backwardly-movable pressing portions provided on a reverse surface of an operating knob displaceably mounted on the housing, a contact circuit member having a plurality of switch contact portions disposed in opposed relation to the pressing portions, respectively, a rubber switch member provided between the contact circuit member and the pressing portions, and a plurality of rubber contact portions which are formed on the rubber switch member, and can sequentially close and open the switch contact portions in a multi-stage manner in accordance with the forward and backward movement of the pressing portions; characterized in that:

each of the rubber contact portions produces a suitable

click feeling by a resilient force, produced by elastic deformation of the rubber contact portion during forward movement of the operating portion, at the time of operating the operating knob, and a conductive piece is provided on an inner side of each of the rubber contact portions in opposed relation to the switch contact portion; and

each of the rubber contact portions, other than those rubber contact portions for effecting the final-stage switching operation, has overstroke means by which after its conductive piece contacts the opposing switch contact portion, the rubber contact portion allows the forward movement of the pressing portion because of its elastic deformation of a low resilient force, not producing a click feeling, until the final-stage switching operation is completed.

[0013]

In the above construction, a click feeling is produced by the resilient force produced when the rubber contact portion itself is elastically deformed, and therefore it is not necessary to provide a click producing mechanism, comprising special parts, as used in the conventional switch.

Therefore, the number of the component parts, as well as the time and labor for the assembling operation, is reduced, so that the production cost can be reduced. And besides, it is not necessary to provide such a click producing mechanism, comprising separate members, between the operating knob and

the rubber switch member, and therefore the whole of a switch unit can be formed into a compact design.

A click feeling can be easily produced in a multi-stage manner in accordance with the number of the rubber contact portions.

[0014]

The operating knob is pivotally mounted on the housing, and the plurality of pressing portions are formed on and project from the reverse surface of the operating knob at pivotally-moving opposite end portions thereof. With this construction, there can be provided the multi-stage click switch of the pivotally-moving type which is compact and inexpensive.

[0015]

[Mode for Carrying Out the Invention]

One preferred embodiment of a multi-stage click switch of the present invention will now be described in detail with reference to the accompanying drawings.

Fig. 1 is a cross-sectional view of the first embodiment of the multi-stage click switch of the invention, Fig. 2 is a cross-sectional view taken along the line II-II of Fig. 1, Fig. 3 is an enlarged, cross-sectional view of an important portion, taken along the line III-III of Fig. 2, Fig. 4 is a partly-broken, perspective view of a rubber switch member shown in Fig. 3, Fig. 5 is a cross-sectional view explanatory of an overstroke operation of a rubber contact portion shown in Fig.

3, and Figs. 6 and 7 are cross-sectional views explanatory of the operation of the multi-stage click switch of Fig. 1.

[0016]

The multi-stage click switch 21 of this first embodiment is a pivotally-moving switch capable of achieving a two-stage click operation, and this multi-stage click switch of the pivotally-moving type can be suitably used, for example, as a switch for a power window of a car.

As shown in Figs. 1 and 2, the multi-stage click switch 21 of this first embodiment comprises a housing 32, an operating knob 35 pivotally mounted on support shafts 33 of the housing 32, two pairs of forwardly and backwardly-movable pressing portions 36a, 36b and 37a, 37b each pair of which are formed on and project from a reverse surface of the operating knob 35 at a respective one of pivotally-moving opposite end portions thereof, a contact circuit member 25 having a plurality of switch contact portions 41a, 41b, 42a and 42b disposed in opposed relation to the pressing portions 36a, 36b, 37a and 37b, respectively, the rubber switch member 30 provided between the contact circuit member 25 and the pressing portions 36a, 36b, 37a and 37b, and two pairs of rubber contact portions 28a, 28b and 29a and 29b which are formed on the rubber switch member 30, and each pair of rubber contact portions 28a and 28b (29a and 29b) can sequentially close and open the corresponding switch contact portions 41a and 41b (42a and 42b) in a multi-stage

manner (in a two-stage manner in this embodiment) in accordance with the forward and backward movement of the corresponding pressing portions 36a and 36b (37a and 37b). This multi-stage click switch is covered by upper and lower casings 34 and 31.

A pair of conductive pieces 22a and 22b (23a and 23b) are provided within each pair of rubber contact portions 28a and 28b (29a and 29b), respectively, in opposed relation to the contact portions 41a and 41b (42a and 42b).

[0017]

The two pressing portions 36a and 36b for sequentially depressing the pair of rubber contact portions 28a and 28b are formed on and project from the reverse surface of the operating knob 35 at one longitudinal end portion thereof (left end portion in Fig. 1), and the two pressing portions 37a and 37b for sequentially depressing the pair of rubber contact portions 29a and 29b are formed on and project from the reverse surface of the operating knob 35 at the other longitudinal end portion thereof (right end portion in Fig. 1).

The distal end of each of the pressing portions 36a, 36b, 37a and 37b is formed into such an inclined shape that when it abuts against the rubber contact portion 28a, 28b, 29a, 29b, its abutment surface is disposed generally perpendicularly to the pressing direction.

[0018]

The operating knob 35 is pivotally supported on the pair

of support shafts 33 and 33 formed on the housing 32, and this operating knob, when pivotally moved in a clockwise direction (Fig. 1), advances the pressing portions 37a and 37b, thereby moving a window glass pane upward, and when this operating knob is pivotally moved in a counterclockwise direction, it advances the pressing portions 36a and 36b, thereby moving the window glass pane downward.

[0019]

In the multi-stage click switch 21 of this first embodiment which is the switch for the power window, the two rubber contact portions 28a and 28b, disposed at the left end portion of Fig. 2 as indicated in phantom, are used for descending the window glass pane, and the two rubber contact portions 29a and 29b, disposed at the right end portion of Fig. 2, are used for ascending the window glass pane.

The rubber contact portion 28a, 29a, disposed at the upper portion of Fig. 2, is used for the first-stage switching operation, and the rubber contact portion 28b, 29b, disposed at the lower portion of Fig. 2, is used for the second-stage switching operation.

[0020]

As shown in Fig. 3, a space between the rubber contact portion 28a, 29a for the first-stage switching operation and the opposing pressing portion 36a, 37a and a space between the rubber contact portion 28b, 29b for the second switching

operation and the opposing pressing portion 36b, 37b are different from each other so that the rubber contact portions 28a (29a) and 28b (29b) can be sequentially brought into contact with the switch contact portions 41a (42a) and 41b (42b) in accordance with the depressing operation of the operating knob 35. Therefore, the timing of contact of the first-stage rubber contact portion 28a, 29a with the corresponding pressing portion is different from the timing of contact of the second-stage rubber contact portion 28b, 29b with the corresponding pressing portion.

[0021]

Unlike the rubber contact portions 5a, 5b, 7a and 7b of Fig. 9, each of the rubber contact portions 28a, 28b, 29a and 29b of this embodiment has a generally conical cross-section (as shown in Fig. 3) so that its resilient force, produced when it is elastically deformed upon descending of the corresponding pressing portion 36a, 36b, 37a, 37b, produces a suitable click feeling at the time of operating the operating knob 35.

[0022]

In this first embodiment, each of the rubber contact portions 28a and 29a, other than the rubber contact portions 28b and 29b for effecting the final-stage (second-stage in this embodiment) switching operation, has overstroke means by which after its conductive piece 22a, 23a contacts the opposing switch contact portion 41a, 42a, the rubber contact portion 28a, 29a

allows the forward movement of the pressing portion 36a, 37a because of its elastic deformation of a low resilient force, not producing a click feeling, until the final-stage switching operation by the rubber contact portion 28b, 29b is completed.

[0023]

Namely, as shown in Figs. 3 to 5, the outer end portion (upper end portion in the drawings) of the rubber contact portion 28a, 29a, which can be pressed by the pressing portion 36a, 37a, is formed into a cylindrical tubular portion having an inner diameter larger than the outer diameter of the inner end portion (lower end portion in the drawings) having the conductive piece 22a, 23a mounted thereon. This cylindrical tubular portion is displaced downward uniformly around the inner end portion while flexing a thin wall portion 43 of a conical shape flaring from the outer end portion. With this construction, the rubber contact portion 28a, 29a has the overstroke means by which it can effect elastic deformation of a lower resilient force, not producing a click feeling, when its stroke exceeds a predetermined value.

[0024]

In the construction having such overstroke means, when the pressing portion 36a (not shown) is further moved downward in the first-stage switch-operating condition shown in Fig. 5A, the outer end portion of the rubber contact portion 28a for effecting the first-stage switching operation can descend

a distance S because of the low resilient-force elastic deformation of the thin wall portion 43, with the conductive piece 22a (formed on the inner end portion of this rubber contact portion 28a) held against the switch contact portion 41a, as shown in Fig. 5B, and thus the rubber contact portion 28a allows the downward movement of the pressing portion 36a without producing a click feeling.

The outer end portion of the rubber contact portion 28b, 29b for effecting the second-stage switching operation is formed into a solid construction, and is not provided with such overstroke means as described above for the rubber contact portions 28a and 29a.

[0025]

Next, the operation of the multi-stage click switch 21 of this first embodiment will be described. In the initial condition of the multi-stage click switch 21 before the pressing operation, the outer end portion of the first-stage-operating rubber contact portion 28a, 29a is held in slight contact with the distal end of the opposing pressing portion 36a, 37a as shown in Fig. 1A, and the operating knob 35 is maintained in a neutral condition by resilient contact forces of the rubber contact portions 28a and 29a.

In this initial condition, the outer end portion of the second-stage-operating rubber contact portion 28b, 29b is spaced a small distance from the distal end of the opposing

pressing portion 36b, 37b, as shown in Fig. 1B.

[0026]

In the initial condition of the multi-stage click switch 21, when the one end portion (left end portion in Fig. 6A) is pressed, so that the first-stage-operating rubber contact portion 28a is depressed a predetermined amount by the pressing portion 36 as shown in Fig. 6A, this rubber contact portion 28a produces a suitable click feeling by the resilient force of the elastically-deformed thin wall portion 43 at the time of operating the operating knob 35, and at the same time the conductive piece 22a is brought into contact with the switch contact portion 41a, thereby achieving the first-stage switch-operating condition.

[0027]

Namely, when the thin wall portion 43 of the rubber contact portion 28a is elastically deformed in an amount larger than the predetermined value, this thin wall portion 43 is buckled, so that the resilient reaction force, transmitted to the operating knob 35, is reduced, and therefore the operator can perceive this as a click feeling representing the first-stage switching operation.

In this first-stage switch-operating condition, the pressing portion 36b contacts the outer end portion of the second-stage-operating rubber contact portion 28b for the first time as shown in Fig. 6B, and when the operating knob 35 is

further pressed down, this rubber contact portion begins to be depressed.

[0028]

When the operating knob 35 is further pressed down in the first-stage switch-operating condition, the first-stage-operating rubber contact portion 28a allows the downward movement of the pressing portion 36a because of the elastic deformation of the thin wall portion 43 (forming the overstroke means), with the conductive piece 22a held in contact with the switch contact portion 41a, as shown in Fig. 7.

[0029]

When the second-stage-operating rubber contact portion 28b is depressed by the pressing portion 36b in an amount larger than the predetermined value as shown in Fig. 7B, this rubber contact portion produces a suitable click feeling by the resilient force of an elastically-deformed thin wall portion 43 thereof at the time of operating the operating knob 35, and at the same time the conductive piece 22b is brought into contact with the switch contact portion 41b, thereby achieving a second-stage switch-operating condition.

[0030]

Therefore, for example, when the operating knob 35 is pivotally moved in a counterclockwise direction (Fig. 1), the pressing portions 36a and 36b move forward, and the conductive piece 22a of the rubber contact portion 28a is first pressed

into contact with the switch contact portion 41a (serving as the manually-descending contact portion) to achieve the first-stage operating condition, thereby rendering this switch contact portion into a conducting state. When this condition is maintained, the window glass pane is descending.

Then, when the operating knob 35 is returned to its initial position, the conductive piece 22a moves upward apart from the switch contact portion, so that the window glass pane ceases to descend. Alternatively, when the operating knob 35 is further pivotally moved through a predetermined angle in the counterclockwise direction, the thin wall portion 43 of the rubber contact portion 28a, having the overstroke means, is further flexed without producing a click feeling, and absorbs the stroke difference, and therefore the rubber contact portion 28b continues to be depressed, and the conductive piece 22b is pressed into contact with the switch contact portion 41b (serving as the automatically-descending contact portion) to achieve a second-stage operating condition, and the window glass pane automatically descends to a lower limit.

[0031]

Namely, in the multi-stage click switch 21 of this first embodiment, a click feeling is produced by the reaction force produced as a result of elastic deformation of each of the rubber contact portions 28a, 28b, 29a and 29b, and therefore it is not necessary to provide the click producing mechanism 18,

comprising the special parts as in the conventional two-stage click switch 1 of Fig. 9.

Therefore, in the multi-stage click switch 21 of this first embodiment, the number of the component parts is reduced, and the time and labor, required for the assembling operation, is reduced, so that the production cost can be reduced. And besides, it is not necessary to provide a click producing mechanism, comprising separate members, between the operating knob 35 and the rubber switch member 30, and therefore the height dimension of the operating knob 35 can be reduced, so that the whole of the switch unit can be formed into a compact design.

By increasing the number of the rubber contact portions 28a, 28b ..., a click feeling can be easily produced in a multi-stage manner, that is, two- or more stage manner.

[0032]

Although the multi-stage click switch 21 of the first embodiment is the pivotally-moving switch which is operated by pressing the opposite end portions of the operating knob 35, the present invention is not limited to this multi-stage click switch.

For example, a second embodiment of a push-type multi-stage click switch 51 of the present invention, shown in Fig. 8, comprises a pair of pressing portions 56a and 56b of different heights mounted on a reverse surface of an operating button (operating knob) 52 upwardly and

downwardly-displaceably mounted on a housing 55, a contact circuit member 53, which has a pair of switch contact portions 59a and 59b which are disposed in opposed relation to the pressing portions 56a and 56b, a rubber switch member 54 provided between the contact circuit member 53 and the pressing portions 56a and 56b, and a pair of rubber contact portions 57a and 57b which are formed on the rubber switch member 54, and can sequentially close and open the switch contact portions 59a and 59b in a two-stage manner in accordance with the forward and backward movement of the pressing portions 56a and 56b.

[0033]

A resilient force, produced when each rubber contact portion 57a, 57b is elastically deformed by the forward movement of the pressing portion 56a, 56b, produces a suitable click feeling at the time of operating the operating button 52. Conductive pieces 58a and 58b are formed respectively on the inner sides of the rubber contact portions 57a and 57b in opposed relation to the switch contact portions 59a and 59b, respectively.

[0034]

The first-stage switch-operating rubber contact portion 57a, operated by the pressing portion 56a, has overstroke means by which after its conductive piece 58a contacts the opposing switch contact portion 59a, the rubber contact portion 57a allows the forward movement of the pressing portion 56a because of

its elastic deformation of a low resilient force, not producing a click feeling, until the second-stage switching operation of the rubber contact portion 57b by the pressing portion 56b is completed. As described above for the rubber contact portion 28a (29a) of the multi-stage click switch 21 of the first embodiment, this overstroke means is formed by a cylindrical tubular outer end portion of the rubber contact portion 57a and a thin wall portion 44 of a conical shape flaring from this outer end portion.

[0035]

Namely, in the multi-stage click switch 51 of this second embodiment, a click feeling is produced by the resilient force produced when the rubber contact portion 57a itself is elastically deformed as in the multi-stage click switch 21 of the first embodiment.

Therefore, it is not necessary to provide a click producing mechanism, comprising special parts, and the number of the component parts, as well as the time and labor for the assembling operation, is reduced, so that the production cost can be reduced, and besides the whole of the switch unit can be formed into a compact design.

A click feeling can be produced in a multi-stage manner in accordance with the number of the rubber contact portions 57a, 57b.

[0036]

In the multi-stage click switches 21 and 51 of the above embodiments, although the overstroke means is formed by the cylindrical tubular outer end portion of the rubber contact portion and the thin wall portion flaring from this outer end portion, this means of the present invention is not limited to this construction, but can take any other suitable form.

For example, there can be used a construction in which when a cylindrical tubular outer end portion of the rubber contact portion is pressed by a force larger than a predetermined value, this outer end portion itself is buckled and deformed so as to absorb the stroke difference between this rubber contact portion and the final-stage rubber contact portion.

[0037]

In the multi-stage click switches 21 and 51 of the above embodiments, although an FPC (flexible printed circuit) is used as the contact circuit member 25, 53 in order to form the whole of the switch unit into a thinner design, any other suitable contact circuit member, such as a PCB (printed circuit board), can be used.

[0038]

[Advantageous Effects of the Invention]

In the above-mentioned multi-stage click switch of the present invention, a click feeling is produced by the resilient force produced when the rubber contact portion itself is elastically deformed, and therefore it is not necessary to

provide a click producing mechanism, comprising special parts, as used in the conventional switch.

Therefore, the number of the component parts, as well as the time and labor for the assembling operation, is reduced, so that the production cost can be reduced. And besides, it is not necessary to provide such a click producing mechanism, comprising separate members, between the operating knob and the rubber switch member, and therefore the whole of the switch unit can be formed into a compact design.

A click feeling can be easily produced in a multi-stage manner in accordance with the number of the rubber contact portions.

Therefore, there can be provided the multi-stage click switch in which the number of the component parts is reduced, and the compact design can be achieved, and this click switch is inexpensive and highly reliable.

[Brief Description of the Drawings.

Fig. 1 is a cross-sectional view of a first embodiment of a multi-stage click switch of the present invention.

Fig. 2 is a cross-sectional view taken along the line II-II of Fig. 1.

Fig. 3 is an enlarged, cross-sectional view of an important portion, taken along the line III-III of Fig. 2.

Fig. 4 is a partly-broken, perspective view of a rubber switch member shown in Fig. 3.

Fig. 5 is a cross-sectional view explanatory of an overstroke operation of a rubber contact portion shown in Fig. 3.

Fig. 6 is a vertical cross-sectional view showing the positional relation between the rubber contact portion and a rubber switch pressing portion in a first-stage switch-operating condition of the multi-stage click switch of Fig. 1.

Fig. 7 is a cross-sectional view explanatory of the operation of the multi-stage click switch of Fig. 1.

Fig. 8 is a vertical cross-sectional view of a second embodiment of a multi-stage click switch of the invention.

Fig. 9 is a vertical cross-sectional view of a conventional two-stage click switch.

Fig. 10 is a vertical cross-sectional view taken along the line X-X of Fig. 9.

[Description of the Reference Numerals]

21 multi-stage click switch

22a, 22b, 23a, 23b conductive piece

25 contact circuit member

28a, 28b, 29a, 29b rubber contact portion

30 rubber switch member

32 housing

35 operating knob

36a, 36b, 37a, 37b rubber switch pressing portion

41a, 41b, 42a, 42b switch contact portion

43 thin wall portion

[Designation of Document] Abstract

[Abstract]

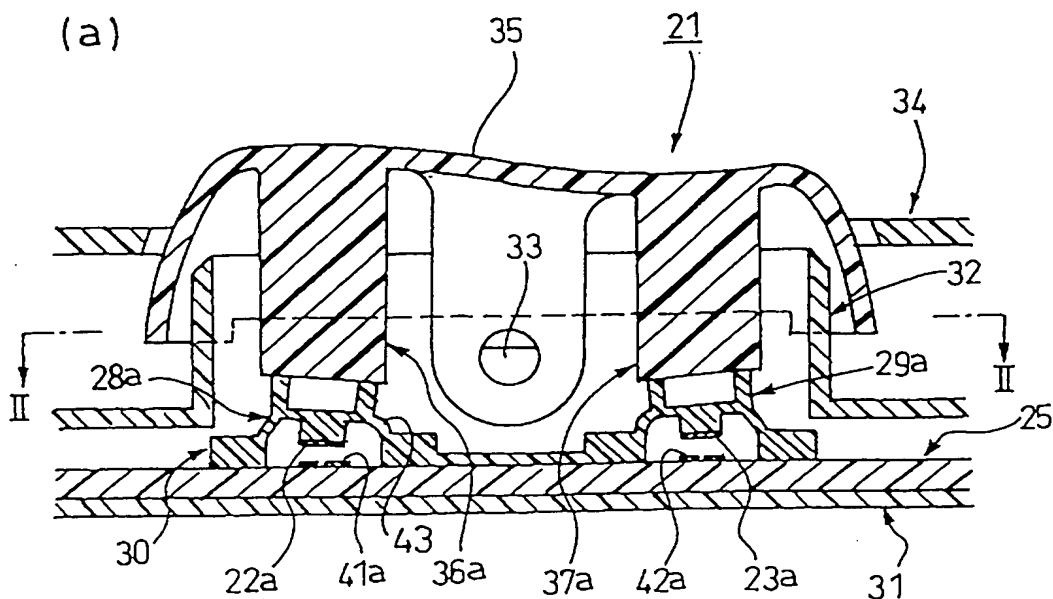
[Problem] To provide a multi-stage click switch in which the number of component parts is reduced, and a compact design can be achieved, and this click switch is inexpensive and highly reliable.

[Means for Resolution] A multi-stage click switch 21 includes a contact circuit member 25 having switch contact portions 41a, 41b, 42a and 42b disposed respectively in opposed relation to pressing portions 36a, 36b, 37a and 37b formed on a reverse surface of an operating knob 35 pivotally mounted on a housing 32, and a rubber switch member 30 having rubber contact portions 28a, 28b, 29a and 29b which can sequentially close and open the switch contact portions in a multi-stage manner in accordance with the forward and backward movement of the pressing portions. Each of the rubber contact portions produces a suitable click feeling by a resilient force, produced by elastic deformation of the rubber contact portion, at the time of operating the operating knob 35. The rubber contact portion 28a has overstroke means by which after its conductive piece 22a, 23a contacts the opposing switch contact portion 41a, 42a, a click feeling is not produced until the switching operation of the rubber contact portion 28b, 29b is completed.

[Selected Figure] Fig. 1

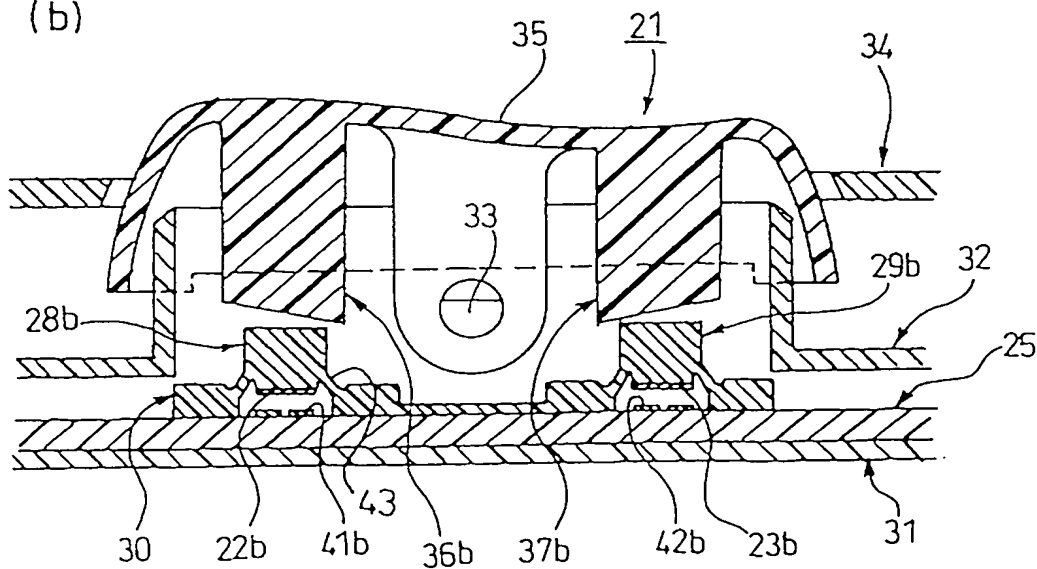
Fig. 1

(a)



- 21 multi-stage click switch
22a, 22b, 23a, 23b conductive piece
25 contact circuit member

(b)



- 28a, 28b, 29a, 29b rubber contact portion
30 rubber switch member
32 housing
35 operating knob
36a, 36b, 37a, 37b rubber switch pressing portion
41a, 41b, 42a, 42b switch contact portion
43 thin wall portion

FIG. 2

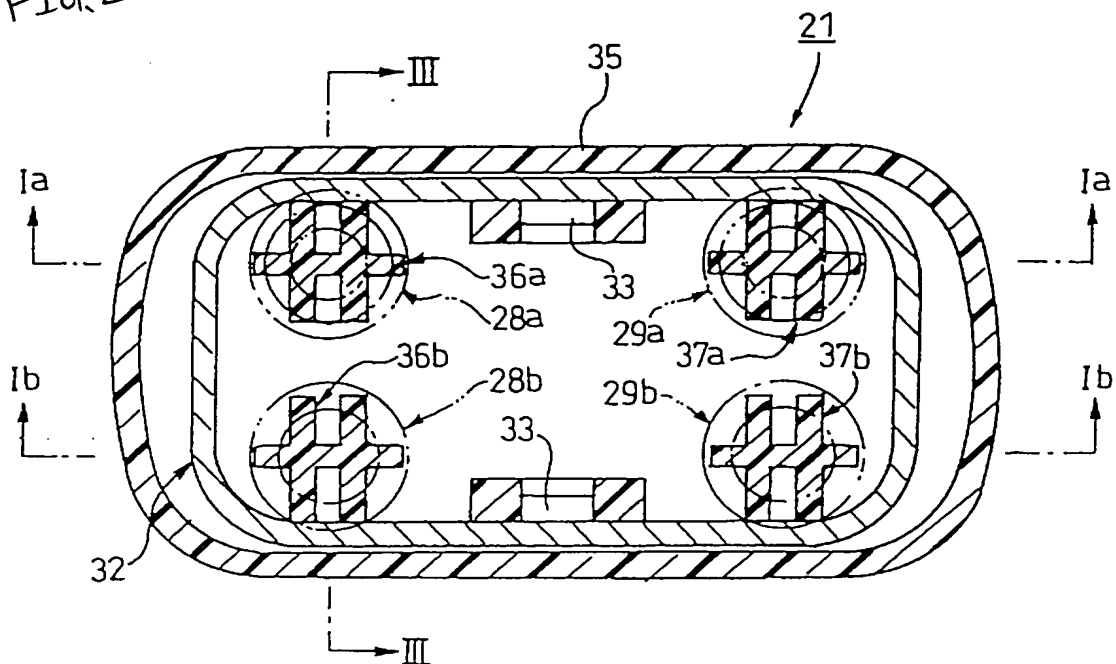
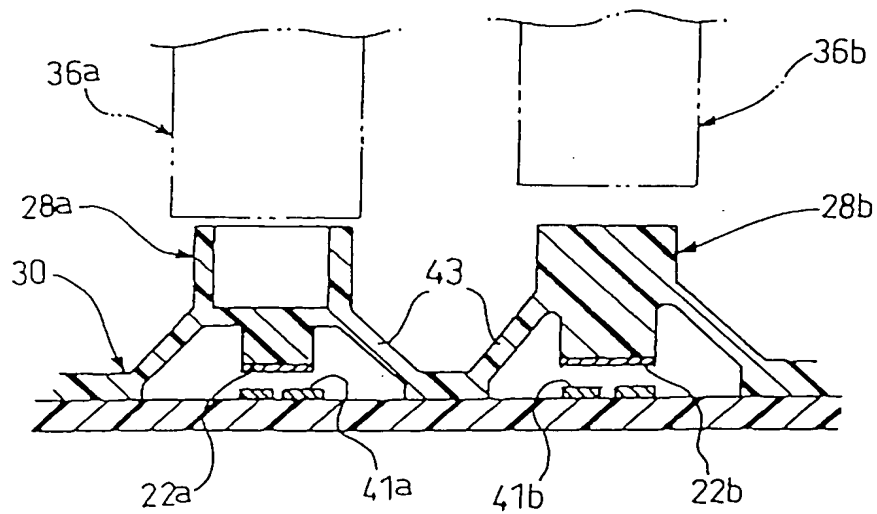


FIG. 3



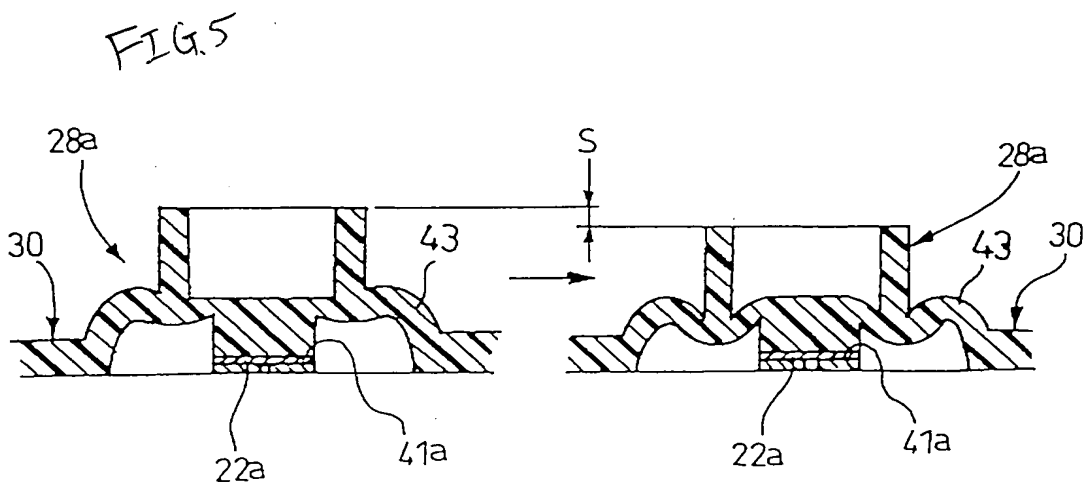
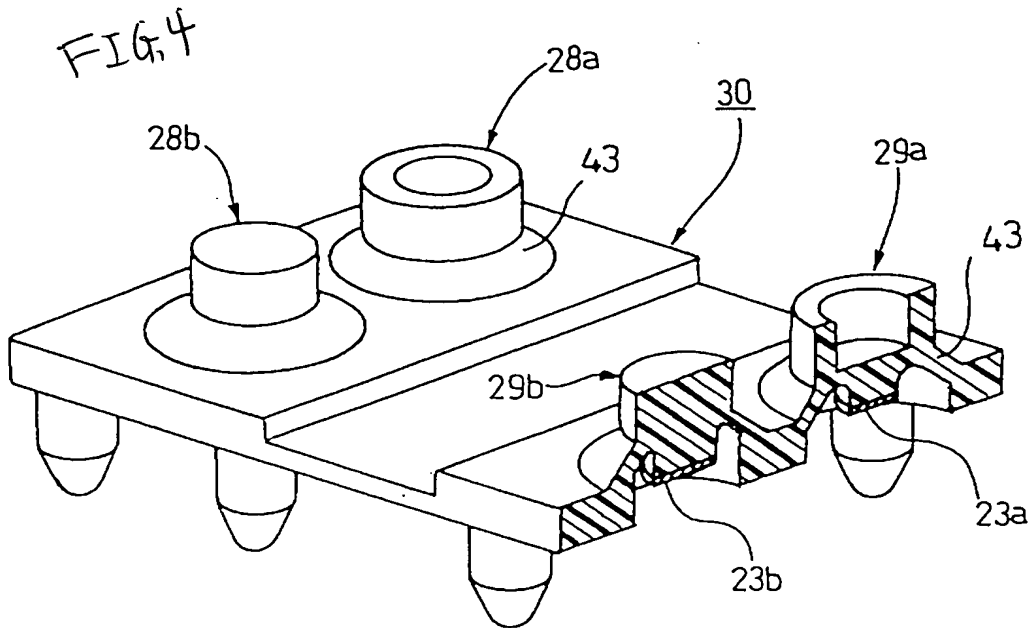


FIG. 6
(a)

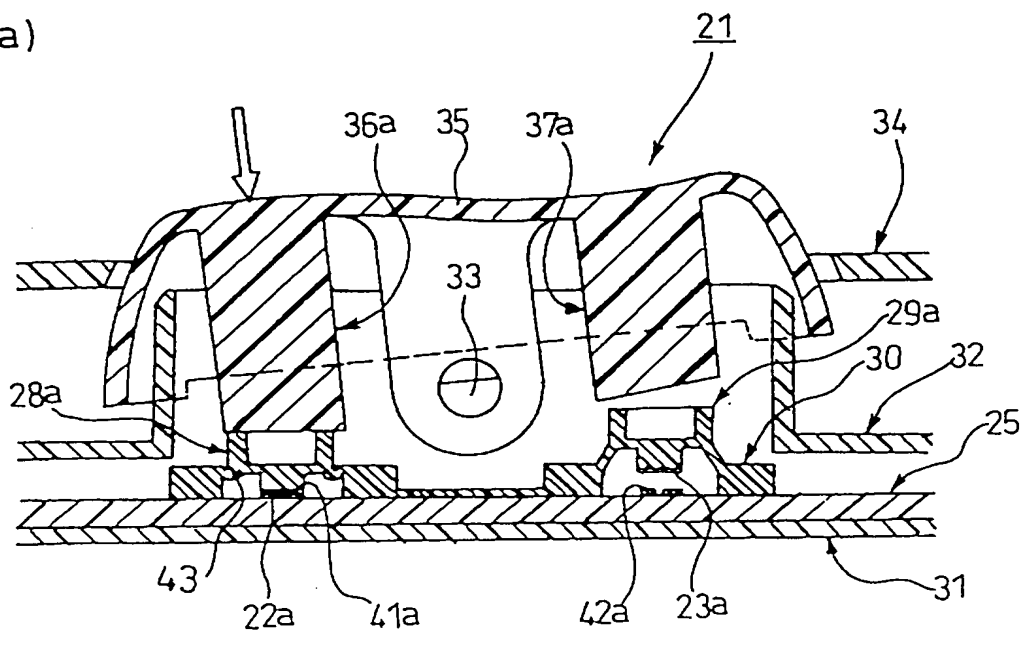


FIG. 7
(b)

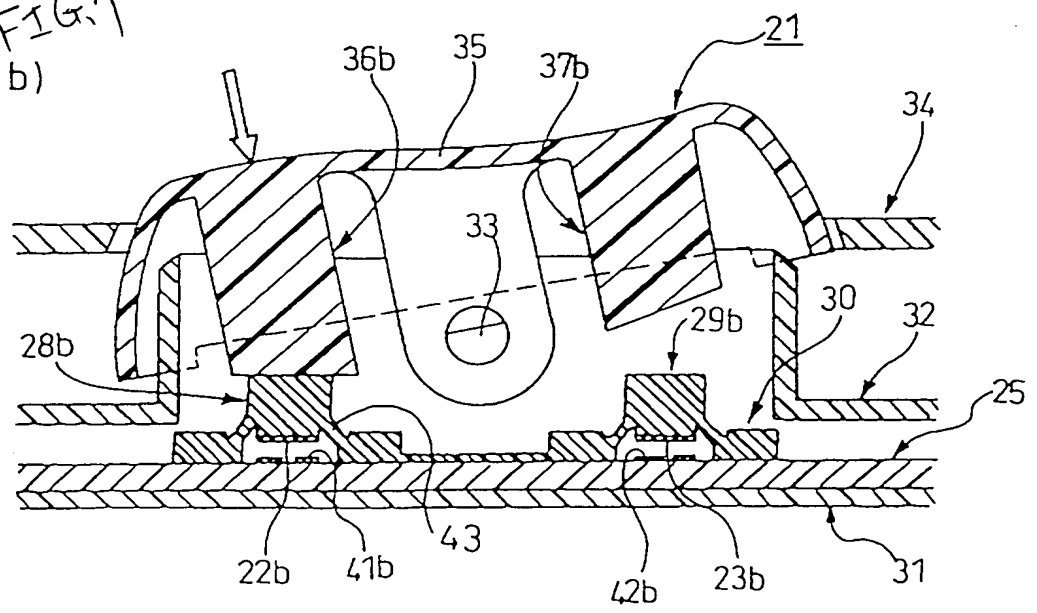
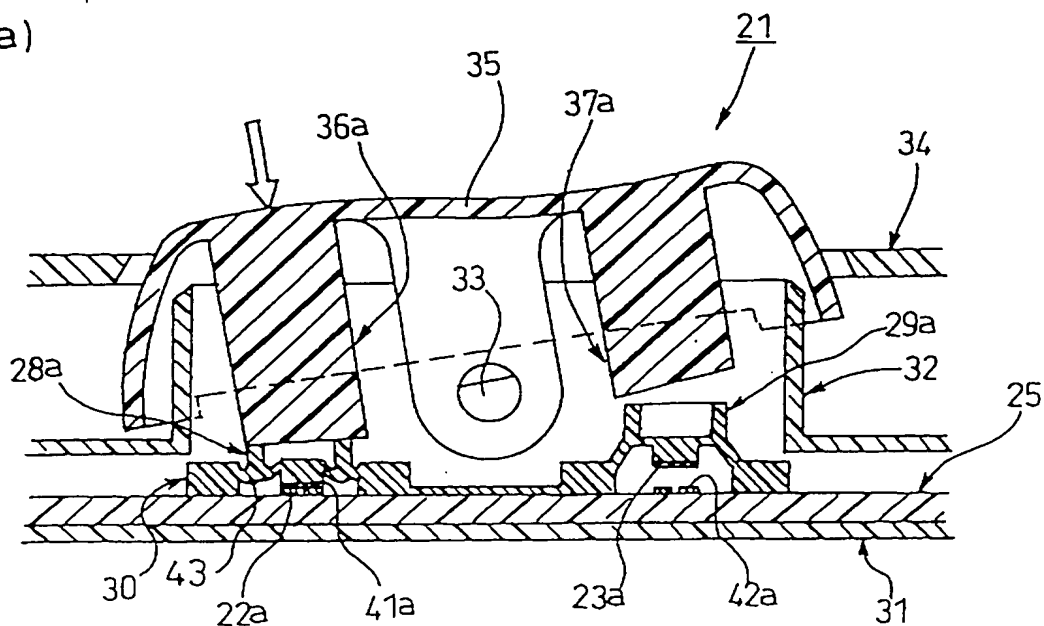


FIG. 7
 (a)



(b)

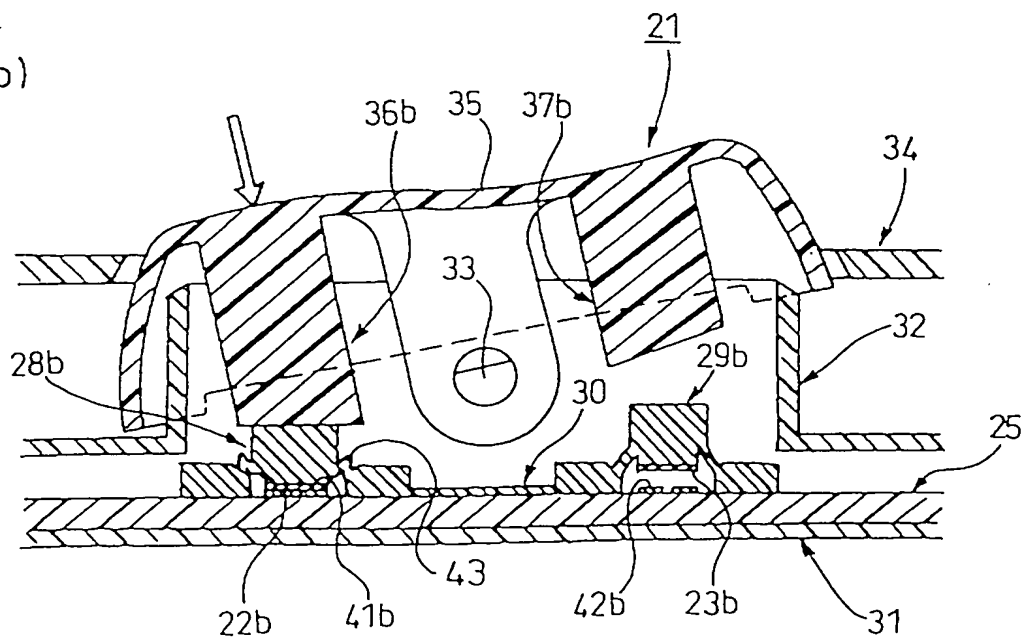


FIG. 8

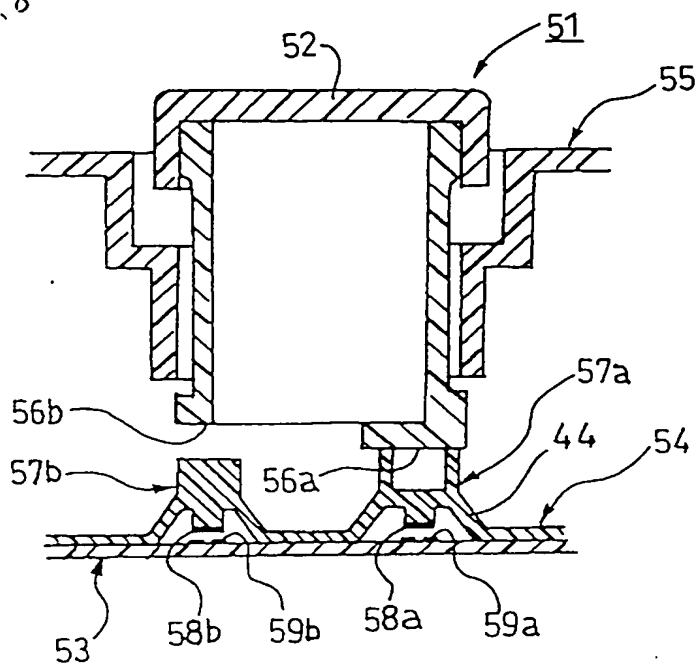


FIG. 9

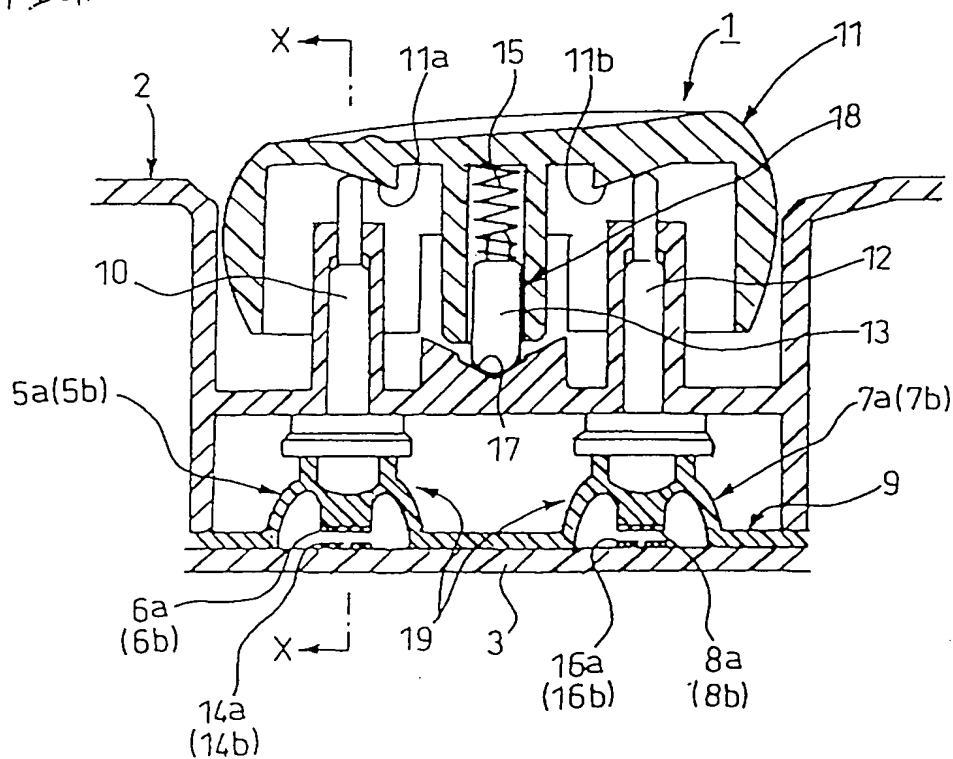


FIG. 10

